

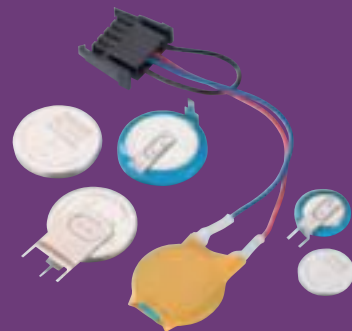
# maxell

## LITHIUM MANGANESE DIOXIDE RECHARGEABLE BATTERY

■ ML2032 / ML2016 / ML1220

■ With Terminals and Wire Connectors  
(ML2032 / ML2016 / ML1220)

## LITHIUM MANGANESE DIOXIDE RECHARGEABLE BATTERY



## Safety Instructions

This battery contains lithium, organic solvents, and other combustible materials. For this reason, improper handling of the battery could lead to distortion, leakage\*, overheating, explosion, or fire, causing bodily injury or equipment trouble. Please observe the following instructions to prevent accidents.

(\* Leakage is defined as the unintentional escape of a liquid from a battery.)

### Warnings Handling

#### ■ Never swallow.

Always keep the battery out of the reach of infants and young children to prevent it from being swallowed. If swallowed, consult a physician immediately.

#### ■ Do not replace.

Depending on the battery manufacturer, there might be major differences in performance even among the same types or models of batteries. If you are an equipment manufacturer and need to replace the battery, please use a new one of the same type and same model as the existing one. Because this is a rechargeable battery, its characteristics are completely different from a primary battery even though their shapes are alike. If a primary battery is installed in the circuit in place of a rechargeable battery, gas could be generated or the primary battery could be short-circuited by charging. This could lead to distortion, leakage, overheating, explosion, or fire. Please design your equipment so that the end user cannot replace the battery by mistake.

#### ■ Never use two or more batteries connected in series or in parallel.

If batteries are connected together, it is very difficult to design a circuit to observe whether or not the batteries are charged at specified voltage or current as described in "Warning -Circuit Design".

#### ■ Never reverse the positive and negative terminals when mounting.

Improper mounting of the battery could lead to equipment trouble or short-circuiting. This could cause distortion, leakage, overheating, explosion, or fire.

#### ■ Never short-circuit the battery.

Do not allow the positive and negative terminals to short-circuit. Never carry or store the battery with metal objects such as a necklace or a hairpin. Do not take multiple batteries out of the package and pile or mix them when storing. Please be careful when installing the battery not to short-circuit it with metal portions of the equipment. Otherwise, this could lead to distortion, leakage, overheating, explosion, or fire.

#### ■ Never heat.

Heating the battery to more than 100 deg. C could increase the internal pressure, causing distortion, leakage, overheating, explosion, or fire.

#### ■ Never expose to open flames.

Exposing to flames could cause the lithium metal to melt, causing the battery to catch on fire and explode.

#### ■ Never disassemble the battery.

Do not disassemble the battery, because the separator or gasket could be damaged, leading to distortion, leakage, overheating, explosion, or fire.

#### ■ Never weld the terminals or weld a wire to the body of the battery directly.

The heat of welding or soldering could cause the lithium to melt, or cause damage to the insulating material in the battery, leading to possible distortion, leakage, overheating, explosion, or fire. When soldering the battery directly to equipment, solder only the tabs or leads. Even then, the temperature of the soldering iron must be below 350 deg. C and the soldering time less than 5 seconds. Do not use a soldering bath, because the circuit board with battery attached could stop moving or the battery could drop into the bath. Moreover do not use excessive solder, because the solder could flow to unwanted portions of the board, leading to a short-circuit or charging of the battery.

#### ■ Never allow liquid leaking from the battery to get in your eyes or mouth.

Because this liquid could cause serious damage, if it does come in contact with your eyes, flush them immediately with plenty of water and consult a physician. Likewise, if the liquid gets in your mouth, rinse immediately with plenty of water and consult a physician.

#### ■ Keep leaking batteries away from fire.

If leakage is suspected or you detect a strong odor, keep the battery away from fire, because the leaked liquid could catch on fire.

#### ■ Never touch the battery electrodes.

Do not allow the battery electrodes to come in contact with your skin or fingers. Otherwise, the moisture from your skin could cause a discharge of the battery, which could produce certain chemical substances causing you to receive a chemical burns.

### Warnings Circuit Design

#### ■ Never set the charge voltage above 3.3V.

Charging at a higher voltage could cause the generation of gas, internal short-circuiting, or other malfunctions, leading to distortion, leakage, overheating, explosion, or fire. For details, see the recommended circuits in the figure below.

#### ■ Always charge at the nominal currents shown below.

Large surges of current could degrade the battery's characteristics, leading to distortion, leakage, overheating, explosion, or fire. To avoid excessive current at the initiation of charging, make sure to attach a protective resistor for current control. See the recommended circuits below.

Table 1 Nominal Charge Current by Model

Model	ML2032	ML2016	ML1220
Charge Current	2mA or lower	2mA or lower	1mA or lower

#### ■ Recommended Circuits

Please refer to the representative basic circuits shown below. If you have any questions about circuit design, please feel free to contact Maxell.

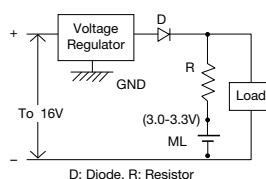


Table 2 Example of resistors

Model	Output Voltage of Voltage Regulator	
	3.1V	3.2V
ML2032	>550 ohm	>600 ohm
ML2016	>550 ohm	>600 ohm
ML1220	>1.1K ohm	>1.2K ohm

#### (How to select a protective resistor for the current control)

The maximum charge current flows in the battery when charged at an end voltage of 2V. Therefore, the value of the resistor is calculated using this equation:

$$(R) \geq ((\text{Output Voltage of Voltage Regulator}) - 2) / (\text{Nominal Charge Current})$$

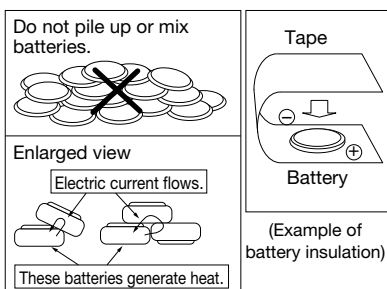
For example, the S-812C series, which has a maximum input voltage of 18V, or the S-817 series with a maximum input voltage of 10V (Seiko Instruments Inc.) can be used as a voltage regulator.

Note 1: If the main power source voltage is stable, the charge voltage can be allotted from main power source divided by the combination of resistors.

Note 2: Because the battery height must be changed by charge and discharge cycle, place a minimum of 1mm space between the battery and device or chassis.

## Warnings Disposal

The battery may be regulated by national or local regulation. Please follow the instructions of proper regulation. As electric capacity is left in a discarded battery and it comes into contact with other metals, it could lead to distortion, leakage, overheating, or explosion, so make sure to cover the (+) and (-) terminals with friction tape or some other insulator before disposal.



## Caution Handling/Storage

■ **Use within the rated temperature range of -20 to +60 deg. C.** Otherwise the battery's charge and discharge characteristics may be reduced.

## ■ Never expose the battery to ultrasonic sound.

Exposing the battery to ultrasonic sound may cause short-circuiting because the inside material is broken into pieces, leading to distortion, leakage, overheating, explosion, or fire.

## ■ Never subject the battery to severe shock.

Dropping, throwing or stomping on the battery may cause distortion, leakage, overheating, explosion, or fire.

## ■ Never use or leave the battery in a hot place such as under the direct rays of the sun or in a car in hot weather.

If you do, this may cause distortion, leakage, overheating, explosion, or fire.

## ■ Never allow the battery to come in contact with water.

If it does, this may cause the battery to rust or lead to distortion, leakage, overheating, explosion, or fire.

## ■ Never store the battery in a hot and highly humid environment.

Doing so may cause the performance of the battery to deteriorate. In certain environments, this may lead to distortion, leakage, overheating, explosion, or fire

## Overview

The coin-type lithium manganese dioxide rechargeable battery is a small, lightweight rechargeable battery. This battery employs specially treated manganese dioxide for the positive material and a lithium-aluminum compound for the negative material. A specially formulated organic electrolyte is also used, yielding excellent discharge characteristics with low self-discharge.

## Products

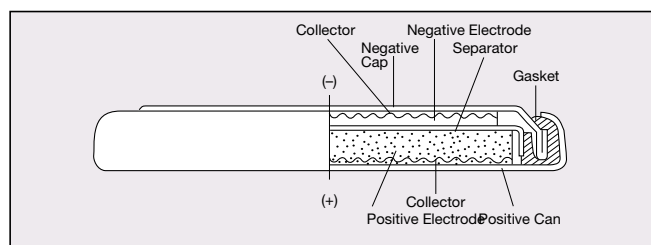
Model		ML2032	ML2016	ML1220
Nominal Voltage (V)		3	3	3
Nominal Capacity (mAh**)		65	25	18
Nominal Discharge Current (μA)		200	200	100
Charge, Discharge	Discharge Depth of 10%	1,000 (6.5 mAh discharge) (total capacity 6,500 mAh)	1,500 (2.5 mAh discharge) (total capacity 3,750 mAh)	1,500 (1.8 mAh discharge) (total capacity 2,700 mAh)
Cycle Lifetime	Discharge Depth of 20%	300 (13 mAh discharge) (total capacity 3,900 mAh)	500 (5 mAh discharge) (total capacity 2,500 mAh)	500 (3.6 mAh discharge) (total capacity 1,800 mAh)
Operating Temperature Ranges (deg.C)		-20 to +60	-20 to +60	-20 to +60
Dimensions*	Diameter (mm)	20	20	12.5
	Height (mm)	3.2	1.6	2.0
Weight (g)*		3.0	1.8	0.7

\* Dimensions and weight are for the battery itself, but may vary depending on terminal specifications and other factors.

\*\* Nominal capacity indicates duration until the voltage drops down to 2.0V when discharged at a nominal discharge current at 20 deg. C.

• Data and dimensions are just reference values. For further details, please contact your nearest Maxell dealer or distributor.

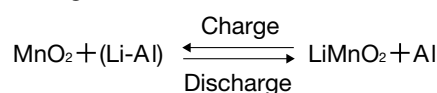
## Construction



## Principle and Reactions

The coin-type lithium manganese dioxide rechargeable battery is a 3V battery using specially treated manganese dioxide for the positive material, a lithium-aluminum compound for the negative material, and a specially formulated organic electrolyte.

### ■ Charge/Discharge Reactions



## Features

### ■ Approx. 2.5V operating voltage

The operating voltage is about twice that of nickel cadmium rechargeable batteries. Displays a high discharge voltage of 2.8 V when at 10% of nominal capacity (depth of discharge is 10% or less), when charged at 3.0 to 3.3 V.

### ■ Superior charge/discharge cycle characteristics (Fig. 2)

Achieves 1,000 cycles of discharging to 10% of nominal capacity (Depth of discharge = 10%). The total discharge capacity is quite high at 100 times nominal capacity.

### ■ Wide -20 deg. C to 60 deg. C usable temperature range

Demonstrates stable operating voltage in temperatures as low as -20 deg. C and as high as 60 deg. C.

### ■ Low self-discharge and superior leakage resistance (Fig. 3)

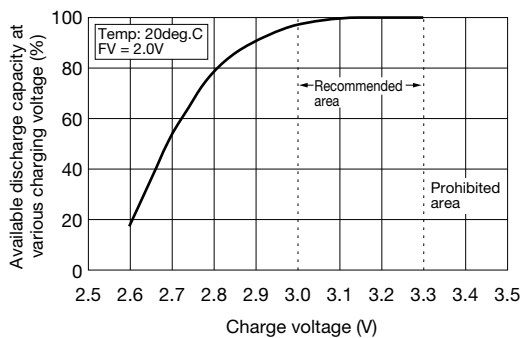
Self-discharge at 20 deg. C is no more than 2% per year. Supplies a nominal capacity of about 95% even when stored at 20 deg. C for roughly five years (according to accelerated test conducted by Maxell). And since organic electrolyte is used, the battery has superior leakage resistance (shipped fully charged).

### ■ Excellent floating characteristics (Fig. 4)

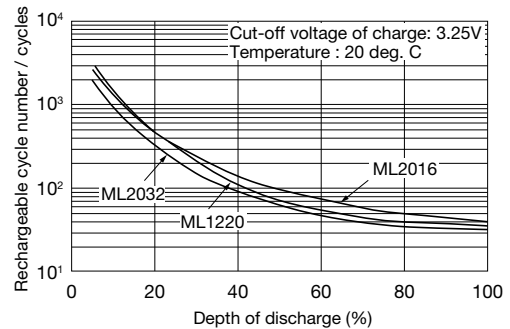
A specially formulated organic electrolyte is employed to provide stable discharge characteristics even if charged for a year at 3.3 V at 20 deg. C (according to accelerated test conducted by Maxell).

### ■ Excellent high rate discharge characteristics (Fig. 5)

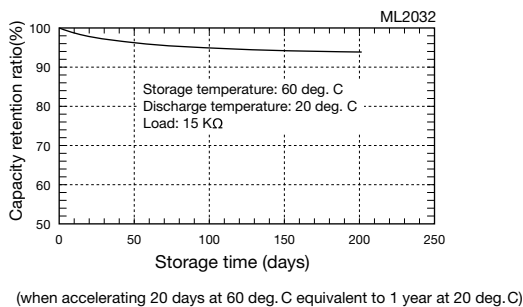
**Fig. 1 Charge Property**



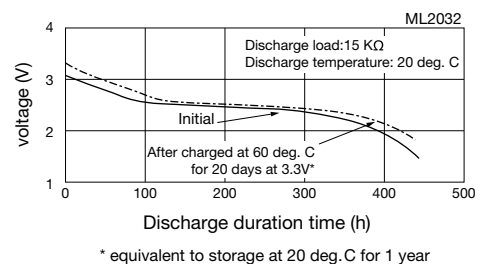
**Fig. 2 Charge/Discharge Cycle Performance**



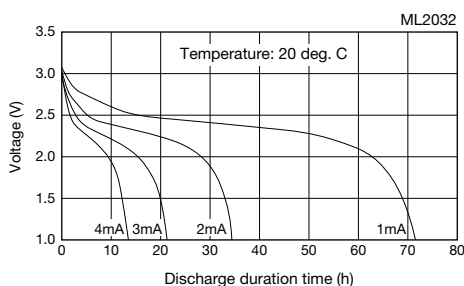
**Fig. 3 Low Self-discharge**



**Fig. 4 Overcharge Characteristics**



**Fig. 5 High Rate Discharge Characteristics**



## UL (Underwriters Laboratories Inc.) Recognized Components

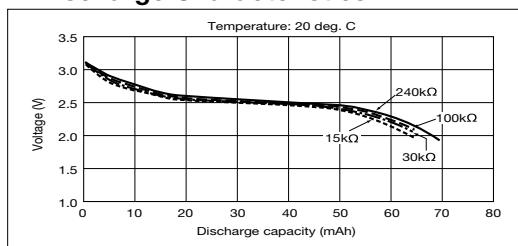
Recognized models ML2032, ML2016, ML1220  
Certification Number: MH12568

## Applications

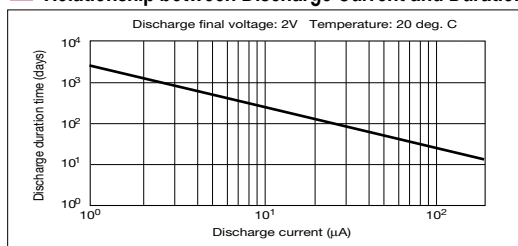
- Mobile Phones ● PHS
- OA Machines (Fax, Copiers, Printers) ● Notebook PCs
- Desktop PCs ● PDAs ● Camcorders
- Digital Still Cameras ● Portable CD/MD Players
- Watches ● Medical Instruments, Cash Registers
- FA Instruments (Measuring Instruments, Onboard Microcomputers, Sensors)
- Electronic Meters (Water, Gas, Electricity)

## ML2032 (65mAh)

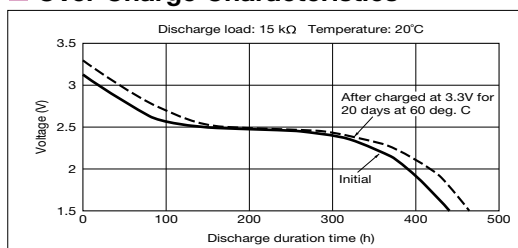
## ■ Discharge Characteristics



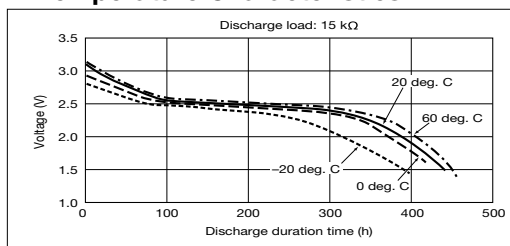
## ■ Relationship between Discharge Current and Duration Time



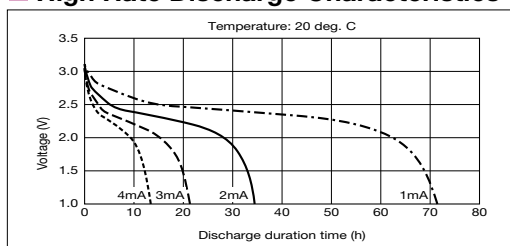
## ■ Over Charge Characteristics



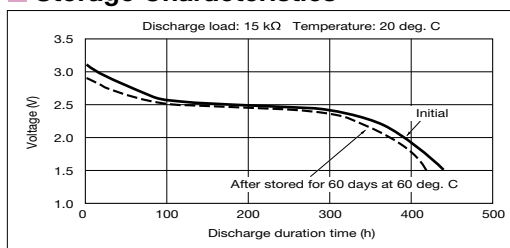
## ■ Temperature Characteristics



## ■ High Rate Discharge Characteristics

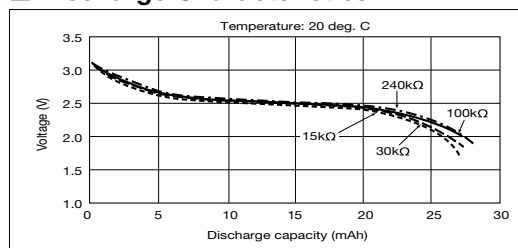


## ■ Storage Characteristics

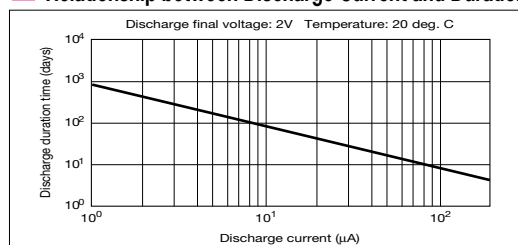


## ML2016 (25mAh)

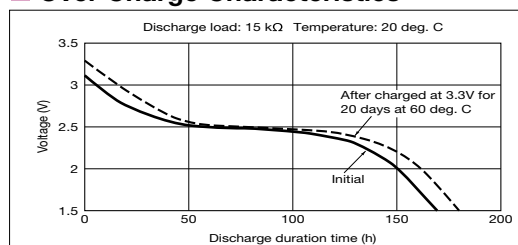
## ■ Discharge Characteristics



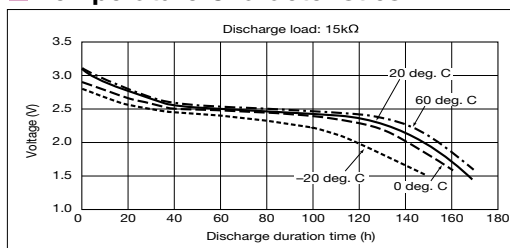
## ■ Relationship between Discharge Current and Duration Time



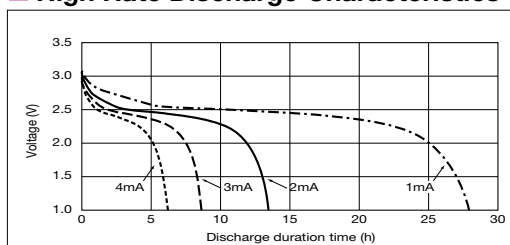
## ■ Over Charge Characteristics



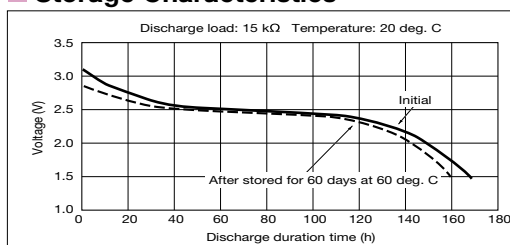
## ■ Temperature Characteristics



## ■ High Rate Discharge Characteristics

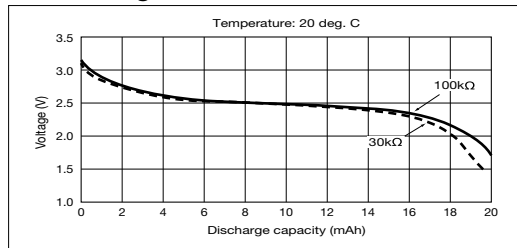


## ■ Storage Characteristics

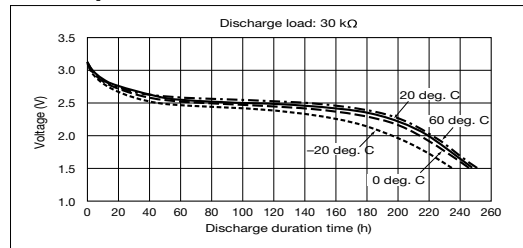


## ML1220 (18mAh)

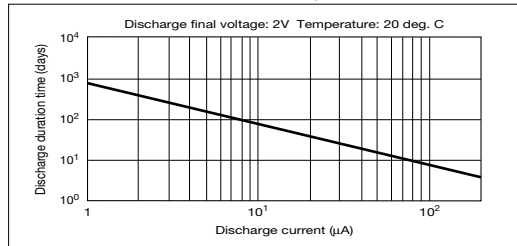
### Discharge Characteristics



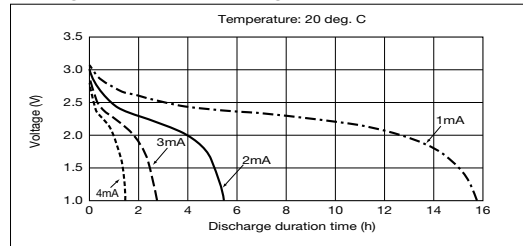
### Temperature Characteristics



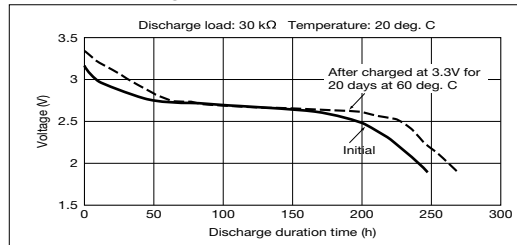
### Relationship between Discharge Current and Duration Time



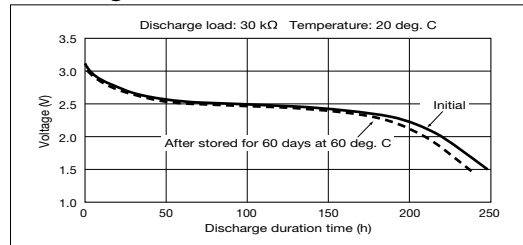
### High Rate Discharge Characteristics



### Over Charge Characteristics



### Storage Characteristics

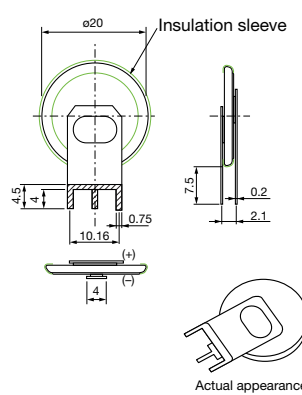
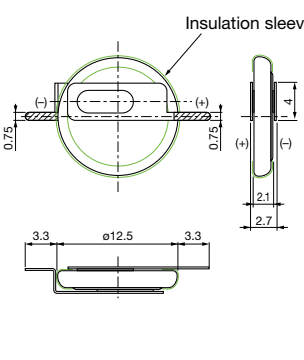
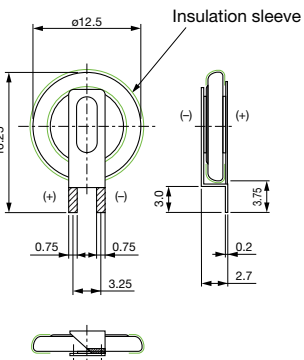
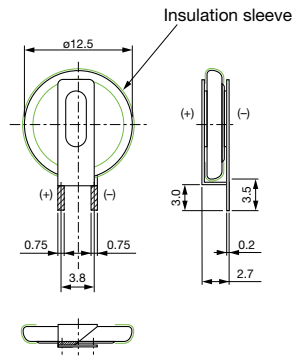
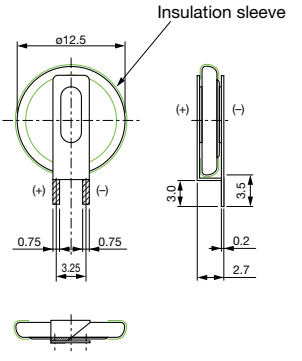







## External Dimensions (unit : mm)

<b>ML2032 T6</b>	<b>ML2032 T6 TUBE</b>	<b>ML2032 T14</b>	<b>ML2032 T25</b>
<b>ML2032 T32</b>	<b>ML2032 T17</b>	<b>ML2032 T26</b>	<b>ML2032 WK</b> <p>Housing: HNC2-2.5S-4 (Hirose) Contact: HNC2.5S-C-B (02) (Hirose) Lead wire: AWG26</p>
<b>ML2032 WK2</b> <p>Housing: ZHR-2 (JST) Contact: SZH-002T-P0.5 (JST) Lead wire: AWG26</p>	<b>ML2016 T6</b>	<b>ML2016 T25</b>	<b>ML2016 T17</b>

# LITHIUM MANGANESE DIOXIDE RECHARGEABLE BATTERY

## External Dimensions (unit : mm)

ML2016 T26	ML1220 T9	ML1220 T10	ML1220 T12
			
ML1220 T13			
			

-  : Tin plating
-  : Horizontal & Through hole Type
-  : Horizontal & Surface mounting Type
-  : Vertical & Through hole Type
-  : Wire connector Type





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